KEMMLER®
Präzisionswerkzeuge

Combi shell mill holder HSK 100 - 27 - 60





152,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A100.10.27

Application:
For mounting milling cutters with transverse or longitudinal groove.

Delivery:
With retaining screw, driving ring and feather key

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

TDCON:	h6
ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	DIN 6358 (Kombi)
Auswuchtgüte:	G6,3 | 15.000 1/min
BD:	48
DCONWS:	27
DCP:	Ja
DCPS:	D10/H4,5
HSK:	HSK-A 100
LF1:	60
LF2:	48
LSCN:	21
LSCX:	33
max. Rundlaufabweichung:	< 5µm