KEMMLER®
Präzisionswerkzeuge

End mill holder Weldon with cooling channels HSK 100 - 32 - 100







192,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A100.04.32.K

Application:
For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

Delivery:
With clamping screw and O-ring

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	DIN 6359 (Weldon)
Auswuchtgüte:	G2,5 | 25.000 1/min
BD:	72
CXSC:	Kühlmittelnuten
DCONWS:	32
DCP:	Ja
DCPS:	D10/H4,5
HSK:	HSK-A 100
LPR:	100
max. Rundlaufabweichung:	< 3µm