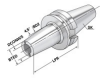
KEMMLER®
Präzisionswerkzeuge

## Shrink chuck 4,5° with cooling channels BT 50 - 10 - 100





**249,00 € ***
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 506.71.10.K

**Application:**
For mounting tools with straight shanks.

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**Note:**
Toolholders suitable for induction-, contact- and hot air shrink units. Ø 3, 4, 5 with h4-tolerance and Ø 6 – Ø 32 with h6-tolerance

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For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

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- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

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|---|---|
| ADINTMS: | ISO 7388-2 (MAS-BT) |
| ADINTWS: | Schrumpffutter 4,5° |
| ADJRGA: | 10 |
| Auswuchtgüte: | G2,5 \| 25.000 1/min |
| BD2: | 32 |
| BTED: | 24 |
| CNSC: | JD/JF (AD/B) |
| CXSC: | Kühlkanäle |
| DCONWS: | 10 |
| LPR: | 100 |
| LSCN: | 31 |
| LSCX: | 41 |
| Rundlauf: | < 3µm |
| SK: | BT 50 |
| TDCON: | h6 |
| THID: | M8x1 |