

K KEMMLER®

Präzisionswerkzeuge

Boring bar blank BT 50 - 97 - 315



220,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 505.17.97

Application:

For the manufacturing of special tools.

Note:

Cone and flange hardened and grinded. Soft body for later processing.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-2 (MAS-BT)
ADINTWS:	Rohling
BD:	97
BMC:	Einsatzstahl 16MnCr9
CNSC:	J
LB:	277
LPR:	315
SK:	BT 50