KEMMLER®
Präzisionswerkzeuge

Hydraulic expansion chuck SK 50 - 32 - 91





409,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 503.H32

Application:
For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

Note:
l1 = max. clamping depth l2 = max. length adjustment range

Delivery:
With wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-1 (DIN 69871)
DCPS:	D10/H4,5
SK:	SK 50
Rundlauf:	< 3µm
LSCX:	64
LPR:	91
LBD1:	56
DRVS:	6
DCP:	Ja
ADINTWS:	Hydro-Dehnspannfutter
DCONWS:	32
CNSC:	AD/AF (AD/B)
BD2:	63
BD:	60
Auswuchtgüte:	G2,5 | 25.000 1/min

ADJRGA:	10
THID:	M12x1