

**Milling arbors for screw-in cutters SK 50 - M8 - 119 - LB100****163,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 503.06.08.3

**Application:**

For mounting screw-in cutters with thread.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                        |
|---------------|------------------------|
| ADINTMS:      | ISO 7388-1 (DIN 69871) |
| ADINTWS:      | Einschraubfräser       |
| Auswuchtgüte: | G2,5   25.000 1/min    |
| BD1:          | 13                     |
| BD2:          | 25                     |
| CNSC:         | AD/AF (AD/B)           |
| DCONWS:       | 8,5                    |
| DCP:          | Ja                     |
| DCPS:         | D10/H4,5               |
| LB:           | 100                    |
| LPR:          | 119                    |
| Rundlauf:     | < 3µm                  |
| SK:           | SK 50                  |
| THSZWS:       | M8                     |