

# K KEMMLER®

## Präzisionswerkzeuge

### CNC-Drill chuck SK 50 - 1/13 - 90



**257,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 502.15.13



#### Application:

For mounting tools with straight shanks.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                        |
|---------------|------------------------|
| ADINTMS:      | ISO 7388-1 (DIN 69871) |
| ADINTWS:      | CNC-Bohrfutter         |
| Auswuchtgüte: | G6,3   15.000 1/min    |
| BD1:          | 31                     |
| BD2:          | 50                     |
| CNSC:         | AD                     |
| DCONWS:       | 1,0 - 13               |
| DCP:          | Ja                     |
| DCPS:         | D10/H4,5               |
| DRVS:         | 6                      |
| LPR:          | 90                     |
| Rundlauf:     | < 30µm                 |
| SK:           | SK 50                  |