

# K KEMMLER®

## Präzisionswerkzeuge

### Boring bar blank SK 50 - 97 - 315



**220,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 501.17.97

#### Application:

For the manufacturing of special tools.

#### Note:

Cone and flange hardened and grinded. Soft body for later processing.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

ADINTMS:	DIN 2080
ADINTWS:	Rohling
BD:	97
BMC:	Einsatzstahl 16MnCr5
CNSC:	A
LPR:	315
SK:	SK 50