

# K KEMMLER®

## Präzisionswerkzeuge

### Combi shell mill holder SK 50 - 27 - 55

**80,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 501.10.27

**Application:**

For mounting milling cutters with transverse or longitudinal groove.

**Delivery:**

With retaining screw, driving ring and feather key

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                     |
|---------------|---------------------|
| ADINTMS:      | DIN 2080            |
| ADINTWS:      | DIN 6358 (Kombi)    |
| Auswuchtgüte: | G6,3   15.000 1/min |
| BD:           | 48                  |
| CNSC:         | AD                  |
| DCONWS:       | 27                  |
| LF1:          | 55                  |
| LSCN:         | 21                  |
| LSCX:         | 33                  |
| Rundlauf:     | < 5µm               |
| SK:           | SK 50               |
| TDCON:        | h6                  |