

# K KEMMLER®

## Präzisionswerkzeuge

### CNC-Drill chuck BT 40 - 0.5/8 - 78



**209,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 406.15.08

#### Application:

For mounting tools with straight shanks.

#### Delivery:

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                     |
|---------------|---------------------|
| ADINTMS:      | ISO 7388-2 (MAS-BT) |
| ADINTWS:      | CNC-Bohrfutter      |
| Auswuchtgüte: | G6,3   15.000 1/min |
| BD1:          | 23                  |
| BD2:          | 36                  |
| CNSC:         | JD/JF (AD/B)        |
| DCONWS:       | 0,3 - 8             |
| DRVS:         | 4                   |
| LPR:          | 78                  |
| Rundlauf:     | < 30µm              |
| SK:           | BT 40               |