

# K KEMMLER®

## Präzisionswerkzeuge

### Combi shell mill holder BT 40 - 32 - 160



**126,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 406.10.32.2



#### Application:

For mounting milling cutters with transverse or longitudinal groove.

#### Delivery:

With retaining screw, driving ring and feather key

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                     |
|---------------|---------------------|
| ADINTMS:      | ISO 7388-2 (MAS-BT) |
| ADINTWS:      | DIN 6358 (Kombi)    |
| Auswuchtgüte: | G6,3   15.000 1/min |
| BD:           | 58                  |
| CNSC:         | JD/JF (AD/B)        |
| DCONWS:       | 32                  |
| LF1:          | 160                 |
| LF2:          | 146                 |
| LSCN:         | 24                  |
| LSCX:         | 38                  |
| Rundlauf:     | < 5µm               |
| SK:           | BT 40               |
| TDCON:        | h6                  |