



Combi shell mill holder BT 40 - 27 - 100



75,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 406.10.27.1



Application:

For mounting milling cutters with transverse or longitudinal groove.

Delivery:

With retaining screw, driving ring and feather key

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-2 (MAS-BT)
ADINTWS:	DIN 6358 (Kombi)
Auswuchtgüte:	G6,3 15.000 1/min
BD:	48
CNSC:	JD/JF (AD/B)
DCONWS:	27
LF1:	100
LF2:	88
LSCN:	21
LSCX:	33
Rundlauf:	< 5µm
SK:	BT 40
TDCON:	h6