

# K KEMMLER®

## Präzisionswerkzeuge

### Hydraulic expansion chuck BT 40 - 25 - 90



**292,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: 405.H25



#### Application:

For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

#### Note:

l1 = max. clamping depth l2 = max. length adjustment range

Without wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                       |
|---------------|-----------------------|
| ADINTMS:      | ISO 7388-2 (MAS-BT)   |
| ADINTWS:      | Hydro-Dehnspannfutter |
| ADJRG:        | 10                    |
| Auswuchtgüte: | G2,5   25.000 1/min   |
| BD:           | 50                    |
| BD2:          | 50                    |
| CNSC:         | JD/JF (AD/B)          |
| DCONWS:       | 25                    |
| DRVS:         | 6                     |
| LBD1:         | 63                    |
| LPR:          | 90                    |
| LSCX:         | 58                    |
| Rundlauf:     | < 3µm                 |
| SK:           | BT 40                 |
| THID:         | M8x1                  |