

# K KEMMLER®

## Präzisionswerkzeuge

### Drill chuck adaptor DIN 238 BT 40 - B18



**47,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 405.14.18



#### Application:

For mounting drill chucks.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                             |
|---------------|-----------------------------|
| ADINTMS:      | ISO 7388-2 (MAS-BT)         |
| ADINTWS:      | Bohrfutteraufnahmen DIN 238 |
| Auswuchtgüte: | G6,3   15.000 1/min         |
| CNSC:         | J                           |
| LB1:          | 32                          |
| LF:           | 32                          |
| Rundlauf:     | < 5µm                       |
| SK:           | BT 40                       |
| SZID:         | B18                         |