

# K KEMMLER®

## Präzisionswerkzeuge

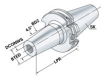
### Shrink chuck 4,5° SK 40 - 04 - 160



**198,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: 403.70.04.2



#### Application:

For mounting tools with straight shanks.

#### Note:

Toolholders suitable for induction-, contact- and hot air shrink units. Ø 3, 4, 5 with h4-tolerance and Ø 6 – Ø 32 with h6-tolerance

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                        |
|---------------|------------------------|
| ADINTMS:      | ISO 7388-1 (DIN 69871) |
| DCPS:         | D10/H4,5               |
| TDCON:        | h4                     |
| SK:           | SK 40                  |
| Rundlauf:     | < 3µm                  |
| LSCX:         | -                      |
| LSCN:         | 8                      |
| LPR:          | 160                    |
| DCP:          | Ja                     |
| ADINTWS:      | Schrumpffutter 4,5°    |
| DCONWS:       | 4                      |
| CNSC:         | AD/AF (AD/B)           |
| BTED:         | 15                     |
| BD2:          | 20                     |
| Auswuchtgüte: | G2,5   25.000 1/min    |
| ADJRG:        | -                      |
| THID:         | -                      |

