

**Boring holder for drills with indexable inserts | SK 40 - 25 - 70****66,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 403.51.25

**Application:**

For mounting solid drills with cylindrical shank according to DIN 6595.

Note:

Contact surface precision grinded

Delivery:

With clamping screws

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-1 (DIN 69871)
ADINTWS:	DIN 6595 (Bohrerhalter)
Auswuchtgüte:	G6,3 15.000 1/min
BD:	45
CNSC:	AD/AF (AD/B)
DCONWS:	25
DCP:	Ja
DCPS:	D10/H4,5
LPR:	70
Rundlauf:	< 4µm
SK:	SK 40