

K KEMMLER®

Präzisionswerkzeuge

Milling arbors for screw-in cutters SK 40 - M8 - 94 - LB75



116,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 403.06.08.2



Application:

For mounting screw-in cutters with thread.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-1 (DIN 69871)
ADINTWS:	Einschraubfräser
Auswuchtgüte:	G2,5 25.000 1/min
BD1:	13
BD2:	23
CNSC:	AD/AF (AD/B)
DCONWS:	8,5
DCP:	Ja
DCPS:	D10/H4,5
LB:	75
LPR:	94
Rundlauf:	< 3µm
SK:	SK 40
THSZWS:	M8