

# K KEMMLER®

## Präzisionswerkzeuge

### End mill holder Whistle-Notch SK 40 - 32 - 100

**64,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 403.05.32

**Application:**

For mounting straight-shank tools and inclined flat according to DIN 1835 form E (Whistle Notch).

**Delivery:**

With clamping screw and axial adjustment bolt

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | ISO 7388-1 (DIN 69871)   |
| ADINTWS:      | DIN 6359 (Whistle Notch) |
| Auswuchtgüte: | G2,5   25.000 1/min      |
| BD:           | 72                       |
| CNSC:         | AD/AF (AD/B)             |
| DCONWS:       | 32                       |
| DCP:          | Ja                       |
| DCPS:         | D10/H4,5                 |
| LPR:          | 100                      |
| Rundlauf:     | < 3µm                    |
| SK:           | SK 40                    |