

K KEMMLER®

Präzisionswerkzeuge

Boring bar blank SK 40 - 63 - 250



132,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 402.17.63

Application:

For the manufacturing of special tools.

Note:

Cone and flange hardened and grinded. Soft body for later processing.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-1 (DIN 69871)
ADINTWS:	Rohling
BD:	63
BMC:	Einsatzstahl 16MnCr5
CNSC:	A
DCP:	Ja
DCPS:	D10/H4,5
LB:	215
LPR:	250
SK:	SK 40