

**Boring bar blank SK 40 - 63 - 250****134,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 401.17.63

**Application:**

For the manufacturing of special tools.

**Note:**

Cone and flange hardened and grinded. Soft body for later processing.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

ADINTMS:	DIN 2080
ADINTWS:	Rohling
BD:	63
BMC:	Einsatzstahl 16MnCr13
CNSC:	A
LPR:	250
SK:	SK 40