

K KEMMLER®

Präzisionswerkzeuge

ER-Precision collet chuck HSK 63 - 2/20 - 100 | ER 32

**153,51 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: F63.P2.20.100**Application:**

For mounting straight-shank tools in 2 µm-collets.

Advantage:

- Excellent concentricity in the system (chuck + collet + clamping nut)
- 3 µm radial run-out with a 2 µm clamping nut, 6 µm radial run-out with a 5 µm clamping nut
- Extremely strong holding force (increases the holding power by at least 60% compared to standard ER chuck)
- Plain clamping nut without grooves for high speed machining

Article properties

Typ:	470E ER 32
Rundlauf:	< 3µm
ADINTMS:	DIN 69893-6 (HSK-F)
ADINTWS:	Präzisions-Spannzangenfutter ER
Auswuchtgüte:	G2,5 25.000 1/min
DCONWS:	2 - 20
DLN:	50
DRVS:	48
HSK:	HSK-F 63
LB:	71
LPR:	100
THID:	15/16 x 16UN - 13mm