

# K KEMMLER®

## Präzisionswerkzeuge

### Shrink chuck 4,5° SK 40 - 14 - 80



**166,60 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: DC.403.70.14



#### Application:

For mounting tools with straight shanks.

#### Note:

Toolholders suitable for induction-, contact- and hot air shrink units. Ø 3, 4, 5 with h4-tolerance and Ø 6 – Ø 32 with h6-tolerance

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | DUAL CONTACT ~ISO 7388-1 |
| DCPS:         | D10/H4,5                 |
| TDCON:        | h6                       |
| SK:           | SK-DC 40                 |
| Rundlauf:     | < 3µm                    |
| LSCX:         | 46                       |
| LSCN:         | 36                       |
| LPR:          | 80                       |
| DCP:          | Ja                       |
| ADINTWS:      | Schrumpffutter 4,5°      |
| DCONWS:       | 14                       |
| CNSC:         | AD/AF (AD/B)             |
| BTED:         | 27                       |
| BD2:          | 34                       |
| Auswuchtgüte: | G2,5   25.000 1/min      |
| ADJRG:        | 10                       |
| THID:         | M10x1                    |