

# K KEMMLER®

## Präzisionswerkzeuge

### CNC-Drill chuck BT 40 - 1/13 - 98



**333,20 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: DC.406.15.13



#### Application:

For mounting tools with straight shanks.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | DUAL CONTACT ~ISO 7388-2 |
| ADINTWS:      | CNC-Bohrfutter           |
| Auswuchtgüte: | G6,3   15.000 1/min      |
| BD:           | 50                       |
| CNSC:         | JD/JF (AD/B)             |
| DCONWS:       | 1,0 - 13                 |
| DRVS:         | 6                        |
| LPR:          | 98                       |
| Rundlauf:     | < 30µm                   |