

K KEMMLER®

Präzisionswerkzeuge

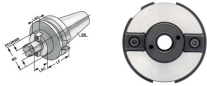
Shell mill holder BT 40 - 16 - 100



92,82 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 406.11.16.1



Application:

For mounting milling cutters with transversal groove.

Note:

d = 40/d = 60: For large diameter face mill cutters with four additional threaded holes according to DIN 2079.

SK 30 without coolant exit bores on the end face

Delivery:

With drivers, cross head retaining screw and cylinder head retaining screw for cutters with central coolant. For d = 60 only with four fixation screws according to DIN 912.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

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|---------------|---------------------|
| ADINTMS: | ISO 7388-2 (MAS-BT) |
| ADINTWS: | DIN 6357 (Quernut) |
| Auswuchtgüte: | G2,5 25.000 1/min |
| BD: | 38 |
| CNSC: | JD/JF (AD/B) |
| CXSC: | Kühlkanäle |
| DCONWS: | 16 |
| LB2: | 73 |
| LF: | 100 |
| LSC: | 17 |
| Rundlauf: | < 5µm |
| SK: | BT 40 |

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| TDCON: | h6 |
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