

# K KEMMLER®

## Präzisionswerkzeuge

### Milling arbors for screw-in cutters BT 40 - M12 - 102 - LB75



**138,04 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 406.06.12.2



#### Application:

For mounting screw-in cutters with thread.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                     |
|---------------|---------------------|
| ADINTMS:      | ISO 7388-2 (MAS-BT) |
| ADINTWS:      | Einschraubfräser    |
| Auswuchtgüte: | G2,5   25.000 1/min |
| BD1:          | 21                  |
| BD2:          | 31                  |
| CNSC:         | JD/JF (AD/B)        |
| DCONWS:       | 12,5                |
| LB:           | 75                  |
| LPR:          | 102                 |
| Rundlauf:     | < 3µm               |
| SK:           | BT 40               |
| THSZWS:       | M12                 |