

# K KEMMLER®

## Präzisionswerkzeuge

### End mill holder Weldon BT 40 - 25 - 90



**67,83 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 406.04.25



#### Application:

For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

#### Delivery:

With clamping screw

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                     |
|---------------|---------------------|
| ADINTMS:      | ISO 7388-2 (MAS-BT) |
| ADINTWS:      | DIN 6359 (Weldon)   |
| Auswuchtgüte: | G2,5   25.000 1/min |
| BD:           | 65                  |
| CNSC:         | JD/JF (AD/B)        |
| DCONWS:       | 25                  |
| LPR:          | 90                  |
| Rundlauf:     | < 3µm               |
| SK:           | BT 40               |