



## Quick change tapping chuck SK 40 - M5-M22 - Gr.2



**191,59 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 402.16.20.1



### Application:

For the chucking of quick change adaptors for taps.

### Note:

For machining centres with synchronous spindle.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

### Article properties

|               |                              |
|---------------|------------------------------|
| TRMAX:        | M22                          |
| ADINTMS:      | ISO 7388-1 (DIN 69871)       |
| ADINTWS:      | SWB - Schnellwechselaufnahme |
| BD:           | 49                           |
| CNSC:         | AD                           |
| DCONWS:       | 31                           |
| DCP:          | Ja                           |
| DCPS:         | D10/H4,5                     |
| LPR:          | 95                           |
| SK:           | SK 40                        |
| Spannbereich: | M5 - M22                     |
| SZID:         | 2                            |